

# PREDICTIVE MAINTENANCE FOR DIESEL POWERED FLEETS



### **FEATURES & BENEFITS**

Improve operational efficiency

Eliminate the need for multiple OEM solutions

Reduce or eliminate towing costs completely



### **POSITIVE SOLUTION**

- Our machine learning system does the work for you.
- Full control and visibility of your fleet including scheduling.
- Reduce catastrophic failures to increase safety and save money.

• Brakes – ABS, Toner Rings

• Exhaust - EGR Valve

• Engine - Misfires, turbos

### **OUR PROCESS**



- TSP Data is transmitted from the vehicle.
- All fault codes are processed by our predictive analytics engine.

- Service manager is notified by email.
- Maintenance is scheduled by the service manager.

### DASHBOARD



### DASHBOARD



### **WORK ORDER DECISIONS**

Fleet Readiness



# STAY FIT LIVE

| <b>DPTIMUM</b> | Stay Fit Liv | е    |          |                        |  |                       |   |  |  |
|----------------|--------------|------|----------|------------------------|--|-----------------------|---|--|--|
| CSV Exce       | f. Print     |      |          |                        |  |                       |   | 3  | earch:   |
|                |              |      |          |                        | Note: Pl   | ease click column l   | neadings to sort view from to   | op to bottom   |  |
| Incident<br>ID | Action       | 0 Se | verity 0 | Customer<br>Vehicle ID | 🕴 Timestamp 👻  | Affected<br>System(s) | Emerging Problem  | Corrective Procedure   | Current Condition  |
|                |              | •    | •        |                        | •  |                       |   |  |  |
| 250454         | No Action    | High | l.       | 6410-200768            | Fri Dec 20 2019<br>08:22:21 GMT-0500<br>(Eastern Standard<br>Time) | Coolant (042)         | Coolant System Issues   | <ol> <li>Check system levels - fill as needed</li> <li>Check air flow through radiator fins</li> <li>Check engine fan including drive and belt</li> <li>Check for coolant leaks and plugs</li> </ol>   | Coolant Temp is too high   |
| 250455         | No Action    | High | 1        | 6410-301184            | Fri Dec 20 2019<br>08:22:19 GMT-0500<br>(Eastern Standard<br>Time) | Exhaust (043)         | Plugged Exhaust System  | <ol> <li>Perform a "Parked Regen" and clear codes.</li> <li>Check DPF outlet pressure sensor voltage and Aftertreatment<br/>Device (ATD) harness. Inspect the DPF outlet pressure sensor tube and<br/>fittings for kinks, blockage, and restrictions.</li> <li>Perform a DPF inspection for excessive soot loading.</li> <li>If steps 1 through 3 fail, then check:         <ul> <li>Charge Air Cooler (CAC) and associated piping</li> <li>Exhaust Gas Recirculation (EGR) valve stuck open</li> <li>Turbocharger actuator (perform nozzle sweep test)</li> <li>Damaged turbocharger blades/vanes Replace DPF.</li> </ul> </li> </ol> | DPF Filter is beginning to<br>become plugged.                    |
| 250456         | No Action    | High | i        | 6410-301184            | Fri Dec 20 2019<br>08:22:19 GMT-0500<br>(Eastern Standard<br>Time) | Exhaust (043)         | Aftertreatment 1 Diesel<br>Oxidation Catalyst<br>Conversion Efficiency                                  | All three sensors in the aftertreatment system are giving erratic<br>readings.<br>1. Check quality of DEF. Repair as needed.<br>2. Check all wiring and connectors.<br>3. Remove sensor and test OHM's and temperature to ambient room<br>Temperature.   | 25 percent derate<br>Engine light will come on.<br>Loss of power |
| 250457         | No Action    | High | 1        | 6410-301181            | Fri Dec 20 2019<br>08:20:36 GMT-0500<br>(Eastern Standard<br>Time) | Engine (045)          | Internal engine issues are<br>creating high pressures<br>internally and could cause<br>internal damage. | <ol> <li>Check draft tube for obstructions</li> <li>(If Equipped) check PCV (Positive crankcase valve) for obstruction.</li> <li>Perform a complete engine pressure diagnostic test and repair as needed.</li> </ol>   | Crank Case Pressure is<br>building and getting high.             |
| 250427         | No Action    | High | i.       | 6410-200784            | Fri Dec 20 2019<br>08:02:55 GMT-0500<br>(Factors Standard          | Coolant (042)         | Coolant System Issues   | <ol> <li>Coolant sensor is showing voltage issues (High) check voltage<br/>and repair charging system as needed.</li> <li>Check wining to sensors and coolant tack around</li> </ol>   | Coolant sensor is showing voltage issues (High).                 |

### TIMELINE ANALYSIS

### Stay Fit Timeline

| Include Historical Activity  |   |
|--|---|
| Vehicle: 6410-100365 *   |   |
| Incident Timeline: Coolant 32  |   |
| Vehicle Info: Desc: Front Load Body: Heil Chassis: Mac<br>Groups: -Tampa District<br>System: Coolant<br>Current Condition: Coolant sensor is showing voltage<br>Procedure: 1. Coolant sensor is showing voltage issues | MRU613 2013<br>issues (High).<br>(High) check voltage and repair charging system as needed. 2. Check wiring to sensors and coolant tank ground. |



### **REAL-TIME SNAPSHOT**

#### StayFit Dashboard



Daily Notification Count

Top 10 New Incidents (30 days)

### **SNAPSHOT CONTINUED**



Fleet Health Daily Report

| Group 🔶                 | Total | Mission Ready | ♦ Low ♦ | Medium | 🔶 High 🔶 | High Priority % | • |
|-------------------------|-------|---------------|---------|--------|----------|-----------------|---|
| - Vancouver WA District | 132   | 124           | 1       | 2      | 5        | 3.79%           |   |
| Region Totals           | 132   | 124           | 1       | 2      | 5        | 3.79%           |   |

| Location Incident Trend Summary |               |       |          |        |                              |                       |               |                   |                   |         |                   |        |                       |       |
|---------------------------------|---------------|-------|----------|--------|------------------------------|-----------------------|---------------|-------------------|-------------------|---------|-------------------|--------|-----------------------|-------|
| Date 🔻                          | Mission Ready | Low 🕴 | Medium 🕴 | High 🕴 | Daily Notification Count 🛛 🗍 | Maintenance Performed | 🕈 Dismissed 🕴 | No Action Taken 🕴 | Incidents Trend 1 | ÷ ÷     | Incidents Trend 2 | \$     | Incidents Trend 3 🛛 🔶 | \$    |
| 2021-03-15                      | 124           | 2     | 1        | 5      | 5                            | 87.50%                | 12.50%        | 0.00%             | Exhaust           | 50.00%  |                   | 50.00% |                       | 0.00% |
| 2021-03-14                      | 132           | 0     | 0        | 0      | 0                            | n/a                   | n/a           | n/a               |                   | n/a     |                   | n/a    |                       | n/a   |
| 2021-03-13                      | 123           | 0     | 3        | 6      | 10                           | 30.00%                | 70.00%        | 0.00%             | Exhaust           | 90.00%  | Brakes            | 10.00% |                       | 0.00% |
| 2021-03-12                      | 122           | 0     | 2        | 8      | 5                            | 0.00%                 | 100.00%       | 0.00%             |                   | 100.00% |                   | 0.00%  |                       | 0.00% |
| 2021-03-11                      | 114           | 4     | 5        | 9      | 11                           | 0.00%                 | 100.00%       | 0.00%             | Fuel              | 50.00%  |                   | 50.00% |                       | 0.00% |
| 2021-03-10                      | 119           | 3     | 4        | 6      | 10                           | 0.00%                 | 100.00%       | 0.00%             | Exhaust           | 66.67%  | Fuel              | 33.33% |                       | 0.00% |

Show 100 🗸 entries

#### Location Incident Trend Details



### **RETURN ON INVESTMENT**

FLE

Fleet Size Tow Costs Engine Rebuild Annual Cost per spare Engine Pistons/Sleeves Tech Labor Rate Fuel Cost/Gallon Spare Ratio Diesel/CNG Fleet Percent

### **Payback ROI**

Monthly Savings Per Truck \$550
 ROI Payback in Days (HRS) 8.1
 New Spare Ratio 7%
 New Total Spares 7

### **KEY DIFFERENTIATORS**



- TSP Integrated/Agnostic (no hardware to purchase)
- CMMS (Maintenance management systems) Integrated/Agnostic allowing work order creation into existing workflow
- Compatible across all OEM's eliminating the need for multiple diagnostic tools
- Continuously monitoring DTC's and vehicle measurement data in realtime
- Customized corrective procedures with mechanic insights
- On staff technicians to work through customizations and troubleshooting with your technicians

## **Engine Alerts**

- Engine Torque Limit Request
- Engine Oil Pressure Issue
- Cylinder Misfires
- Internal engine sensors (high voltage)
- Internal engine sensors erratic data
- 5V Sensor Supply Bank 1 Circuit Failed
- Internal engine sensors (sensor)
- Engine Oil Pressure Issue (harness issue)
- Internal engine sensors erratic data (harness issue)
- Engine Torque Limit Request (max continuous)

### **Coolant Alerts**

- Coolant Level Wiring. Open circuit or current below normal
- Coolant Level Wiring. Voltage below normal or shorted to high
- Coolant Alert Thermostat Issues.
- Coolant Level. Low Coolant.
- Coolant Temperature. (Below Normal causes ECM to reduce power for cold engine)
- Coolant Temperature. Issues but ECM. Random voltage.
- Coolant Temperature Sensor. Voltage above normal or shorted high voltage.
- Coolant Alert Wiring Grounds.
- Coolant Temperature. Sensor issue but above normal.
- Coolant level below normal.

### **Exhaust Alerts**

- Aftertreatment DPF System.
- SCR Outlet NOx Sensor Change Rate.
- SCR Outlet NOx Sensor Voltage.
- SCR Inlet Temp Sensor Low.
- Aftertreatment DOC Conversion Efficiency.
- Engine EGR Differential Pressure.
- EGR Valve Actuator\Engine EGR System Monitor.
- Aftertreatment 1 SCR Catalyst Conversion Efficiency.
- Particulate Trap Regeneration Inhibit Switch.
- Aftertreatment 1 SCR Catalyst Conversion Efficiency.

### **Brake Alerts**

- Right Rear Drive ABS Issue.
- Left Rear Drive ABS Issue.
- Right Rear Drive Axle 3 ABS Issue.
- Left Front Steer ABS Issue, Sensor Gap.
- Right Rear Drive ABS Issue, Intermittent Signal.
- Right Front Steer ABS Issue.
- Damaged Tone Ring.
- Left Rear Drive ABS Issue.
- Open Circuit.
- Right Rear Drive ABS Issue.
- Incorrect Sensor Gap.
- Right Front Steer ABS Issue.
- Incorrect sensor gap.
- Right Front Steer ABS Issue.
- Damaged Tone Ring.



